



DURAKOTE MELAMINE SEALER

It is a two pack Sanding Sealer recommended for use on wooden furniture. Durakote Melamine based Sealer is transparent and is characterized by good filling and sanding properties. It is low formaldehyde emission type and certified for E1 level.

Typical Uses: It is used as a sealer coat on all types of wood for indoor use to be subsequently finished with two-component Melamine system.

Directions for use: It is applied in 2 coats on all kinds of wood meant for indoor use. A thorough sanding between the coats is essential for good adhesion. Mix as per the mixing ratio mentioned herein

Type: 2 component Amino Resin based Melamine Sealer

Application: Conventional Spraying/ Curtain Coating

Application Viscosity: 20 - 25 Sec in B4 at 30°C

Specific Gravity at 30° C : 1.03 ± 0.03

Flash Point: Above 21°C

Solids content: 57% by weight

Mixing Ratio: 9:1 by volume Base : Hardener, Thinner - Approx. 30% by volume

Pot Life - Approx. 8 - 9 Hrs .at 30°C.

Amount to apply - 100 - 150 g /m²

Drying Time at 30°C: Surface Dry – 5 to 10 mts, Sanding Dry: 1 - 2 Hrs, Hard Dry – 5 to 6 hours

Characteristics of the applied product:

- Filling Power : Very Good
- Flow Leveling : Excellent
- Elasticity: Good
- Sandability: Excellent

Safety directions/Precautions: It is the precise responsibility of the user to ensure that the application takes place in an adequately ventilated environment and in the observance of the hygienic and safety regulations.

Packing - 20 Ltr

Shelf Life: 12 months from the production date, in the original packing and at the conditions mentioned in storage indications

Storage Indications: Store in a cool, dry & well ventilated place away from moisture, heat &

direct sunlight.

Health & Safety information:Fire hazard class: Highly Inflammable

Health hazard class: NONE, but the product contains volatile, organic solvents