



## **DURAKOTE MELAMINE BASED TOP COAT MATT / GLOSSY**

It is a low odour, fast drying acid curing lacquer giving a smooth, and scratch resistant surface resisting influence from alcohol, water, grease, Kerosene, vinegar etc.

**Typical Uses:** It can be used on all types of interior wood for both sealing and top coating.

**Available Finishes:** Matt / Glossy / Silk matt

**Type:** Two component Amino Resin based Melamine Top Coat

**Application:** Conventional Spraying/ Curtain Coating

**Application Viscosity:** 20 - 25 Sec in B4 at 30°C

**Specific Gravity at 30° C :** 1.03 ± 0.03

**Flash Point:** Above 21°C

**Solids content:** 57% by weight

**Mixing Ratio:** 9:1 by volume Base : Hardener, Thinner - Approx. 30% by volume

**Pot Life** - Approx. 8 - 9 Hrs .at 30°C.

**Amount to apply** - 100 - 150 g /m<sup>2</sup>

**Drying Time at 30° C:** Surface Dry – 5 to 10 mts, Hard Dry – 5 to 6 hours

**Characteristics of the applied product:**

Filling Power :	Very Good
Flow Leveling :	Excellent
Elasticity:	Good

**Safety directions/Precautions:** It is the precise responsibility of the user to ensure that the application takes place in an adequately ventilated environment and in the observance of the hygienic and safety regulations.

**Packing** - 20 Ltr

**Shelf Life:** 12 months from the production date, in the original packing and at the conditions mentioned in storage indications

**Storage Indications:** Store in a cool, dry & well ventilated place away from moisture, heat & direct sunlight.

**Health & Safety information:** Fire hazard class: Highly Inflammable

Health hazard class: NONE, but the product contains volatile, organic solvents