



Hi-Build Coatings Pvt. Ltd.

DURAKOTE INT PU TOPCOAT CLEAR MATT / SILK MATT

It is a 2 pack PU Topcoat recommended for use on interior wooden furniture. High Solid PU Clear Topcoat is very transparent & gives excellent grain filling. It is well suited for all types of furniture.

Typical Uses: It is specially developed for furniture & fittings.

Available Finishes: Matt / Glossy / Silk matt

Type: 2 component Polyurethane Based Top Coat

Application: Conventional Spraying/ Brushing

Viscosity B4 at 30° C: 115 - 125 sec

Application Viscosity: 18 - 20 Sec in B4 at 30°C

Specific Gravity at 30° C : 1.03 ± 0.03

Flash Point: Above 23C

Solids content: 51% by weight

Mixing Ratio: 2:1 by volume Base : 3342 Hardener, Thinner - Approx. 30 to 40% by volume

Pot Life - 2 to 3 Hrs at 30° C .

Amount to apply - 100 - 130 g /m²

Drying Time at 30° C: Surface Dry – 10 to 15 mts, Sanding Dry: 4 to 5 Hrs, Hard Dry – Overnight

Characteristics of the applied product:

| | |
|----------------|-----------|
| Filling Power: | Very Good |
| Flow Leveling: | Excellent |
| Elasticity: | Good |
| Adhesion: | Very Good |

Safety directions/Precautions: It is the precise responsibility of the user to ensure that the application takes place in an adequately ventilated environment and in the observance of the hygienic and safety regulations.

Packing - 30 Ltr (20 ltr Base + 10 ltr Hardner)

Shelf Life: 12 months from the production date, in the original packing and at the conditions mentioned in storage indications

Storage Indications: Store in a cool, dry & well ventilated place away from moisture, heat & direct sunlight.

Health & Safety information: Fire hazard class: Highly Inflammable

Health hazard class: NONE, but the product contains volatile, organic solvents